# 3M™ Silicon Carbide Material Platform

Formerly known as EKasic®

## 3M™ Silicon Carbide

<table>
<thead>
<tr>
<th>Material properties</th>
<th>Standard</th>
<th>Symbol / Unit</th>
<th>Grade F</th>
<th>Grade F plus</th>
<th>Grade C</th>
<th>Grade P</th>
<th>Grade G</th>
<th>Grade T plus</th>
</tr>
</thead>
<tbody>
<tr>
<td>Density</td>
<td>DIN EN 623-2</td>
<td>ρ [g/cm³]</td>
<td>&gt; 3.15</td>
<td>&gt; 3.18</td>
<td>&gt; 3.15</td>
<td>2.76 – 2.89</td>
<td>&gt; 3.10</td>
<td>&gt; 3.24</td>
</tr>
<tr>
<td>Porosity</td>
<td>DIN EN 623-2</td>
<td>P [%]</td>
<td>&lt; 2.0</td>
<td>&lt; 1.0</td>
<td>&lt; 2.0</td>
<td>10 - 14      &lt; 2.0</td>
<td>&lt; 1.0</td>
<td></td>
</tr>
<tr>
<td>Mean grain size</td>
<td></td>
<td>[µm]</td>
<td>&lt; 5</td>
<td>&lt; 5</td>
<td>bimodal</td>
<td>&lt; 5</td>
<td>bimodal</td>
<td>&lt; 2</td>
</tr>
<tr>
<td>Grain size distribution</td>
<td></td>
<td>[µm]</td>
<td>10 – 1,500</td>
<td>10 – 1,000</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Phase composition</td>
<td></td>
<td>a-SiC</td>
<td>a-SiC</td>
<td>a-SiC</td>
<td>a-SiC</td>
<td>a-SiC, graphite</td>
<td>a-SiC, YAG</td>
<td></td>
</tr>
<tr>
<td>Vickers hardness</td>
<td>DIN EN 843-4</td>
<td>HV 1 [GPa]</td>
<td>24.5</td>
<td>24.5</td>
<td>24.5</td>
<td>24.5</td>
<td>24.5</td>
<td>22.5</td>
</tr>
<tr>
<td>Knoop hardness</td>
<td>DIN EN 843-4</td>
<td>HK01 [GPa]</td>
<td>24.5</td>
<td>24.5</td>
<td>24.5</td>
<td>24.0</td>
<td>24.0</td>
<td>22.5</td>
</tr>
<tr>
<td>Young’s modulus</td>
<td>DIN EN 843-2</td>
<td>E [GPa]</td>
<td>430</td>
<td>430</td>
<td>430</td>
<td>340</td>
<td>390</td>
<td>430</td>
</tr>
<tr>
<td>Weibull modulus</td>
<td>DIN EN 843-5</td>
<td>m</td>
<td>10</td>
<td>10</td>
<td>10</td>
<td>15</td>
<td>15</td>
<td>15</td>
</tr>
<tr>
<td>Flexural strength, 4-pt bending</td>
<td>DIN EN 843-1</td>
<td>σ_b [MPa]</td>
<td>400</td>
<td>510</td>
<td>400</td>
<td>225</td>
<td>250</td>
<td>650</td>
</tr>
<tr>
<td>Compressive strength</td>
<td>DIN 51104</td>
<td>σ_b [MPa]</td>
<td>&gt; 2,500</td>
<td>&gt; 2,500</td>
<td>&gt; 2,500</td>
<td>&gt; 2,000</td>
<td>&gt; 2,200</td>
<td>&gt; 2,500</td>
</tr>
<tr>
<td>Poisson ratio</td>
<td>DIN EN 843-2</td>
<td>ν</td>
<td>0.17</td>
<td>0.17</td>
<td>0.17</td>
<td>0.13</td>
<td>0.15</td>
<td>0.17</td>
</tr>
<tr>
<td>Fracture toughness (SENB)</td>
<td></td>
<td>K_{ic} [MPa·m^{1/2}]</td>
<td>4</td>
<td>4</td>
<td>4</td>
<td>3</td>
<td>3.5</td>
<td>6</td>
</tr>
<tr>
<td>Coefficient of thermal expansion</td>
<td>DIN EN 821-1</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>25°C – 500°C</td>
<td></td>
<td>a [10⁴ / K]</td>
<td>3.8</td>
<td>3.8</td>
<td>3.8</td>
<td>3.8</td>
<td>3.8</td>
<td>4.1</td>
</tr>
<tr>
<td>500°C – 1,000°C</td>
<td></td>
<td>a [10⁴ / K]</td>
<td>5.1</td>
<td>5.1</td>
<td>5.1</td>
<td>5.1</td>
<td>5.1</td>
<td>5.3</td>
</tr>
<tr>
<td>Specific heat at 25°C</td>
<td>DIN EN 821-3</td>
<td>c_p [J/g K]</td>
<td>0.69</td>
<td>0.69</td>
<td>0.69</td>
<td>0.69</td>
<td>0.69</td>
<td>0.71</td>
</tr>
<tr>
<td>Thermal conductivity at 25°C</td>
<td>DIN EN 821-2</td>
<td>λ [W/m K]</td>
<td>130</td>
<td>130</td>
<td>130</td>
<td>110</td>
<td>130</td>
<td>87</td>
</tr>
<tr>
<td>Thermal stress parameters</td>
<td>calculated</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>R_1 = σ_b(1-ν)/(a·E)</td>
<td></td>
<td>R_1 [K]</td>
<td>203</td>
<td>259</td>
<td>203</td>
<td>152</td>
<td>143</td>
<td>306</td>
</tr>
<tr>
<td>R_2 = R_1·λ</td>
<td></td>
<td>R_2 [W/mm]</td>
<td>26</td>
<td>34</td>
<td>26</td>
<td>17</td>
<td>19</td>
<td>27</td>
</tr>
<tr>
<td>Specific electrical resistance at 25°C</td>
<td>DIN EN 50359</td>
<td>ρ [Ω cm]</td>
<td>&gt; 10⁸</td>
<td>&gt; 10⁸</td>
<td>10⁴–10⁶</td>
<td>&gt; 10⁵</td>
<td>10⁴–10⁶</td>
<td>10⁴–10⁶</td>
</tr>
</tbody>
</table>
Product is manufactured and sold by 3M Technical Ceramics, Zweigniederlassung der 3M Deutschland GmbH.

Warranty and Limitation of Liability: Many factors beyond our control and uniquely within user’s knowledge and control can affect the use and performance of the product in a particular application. User is solely responsible for evaluating the product and determining whether it is fit for a particular purpose and suitable for user’s method of application. User is solely responsible for evaluating third party intellectual property rights and for ensuring that user’s use of the product does not violate any third party intellectual property rights. Unless a different warranty is specifically stated in the applicable product literature or packaging insert, we warrant that each product meets the applicable product specification at the time we ship the product.

WE MAKE NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OF NON-INFRINGEMENT OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE.

The quality of our products is warranted under our General Terms and Conditions of Sale as now are or hereafter may be in force.

Limitation of Liability: Except where prohibited by law, we will not be liable for any loss or damages arising from the product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability. We accept liability for intent and gross negligence. We are also liable for any culpable breach of major contractual obligations; however, if a breach of major contractual obligations is due to negligence, our liability is limited to the foreseeable damage associated with this type of contract. This does not affect our liability for culpable fatal or bodily injury or damage to health; this also applies to liability under the Product Liability Act (Produkthaftungsgesetz). Other claims for compensation are excluded.

Technical Information: Technical information, recommendations, and other statements contained in this document or provided by us are based on tests or experience that we believe are reliable, but the accuracy or completeness of such information is not guaranteed. Such information is intended for persons with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any of our or third party intellectual property rights is granted or implied with this information.

3M is a trademark of 3M. Used under license by 3M subsidiaries and affiliates.